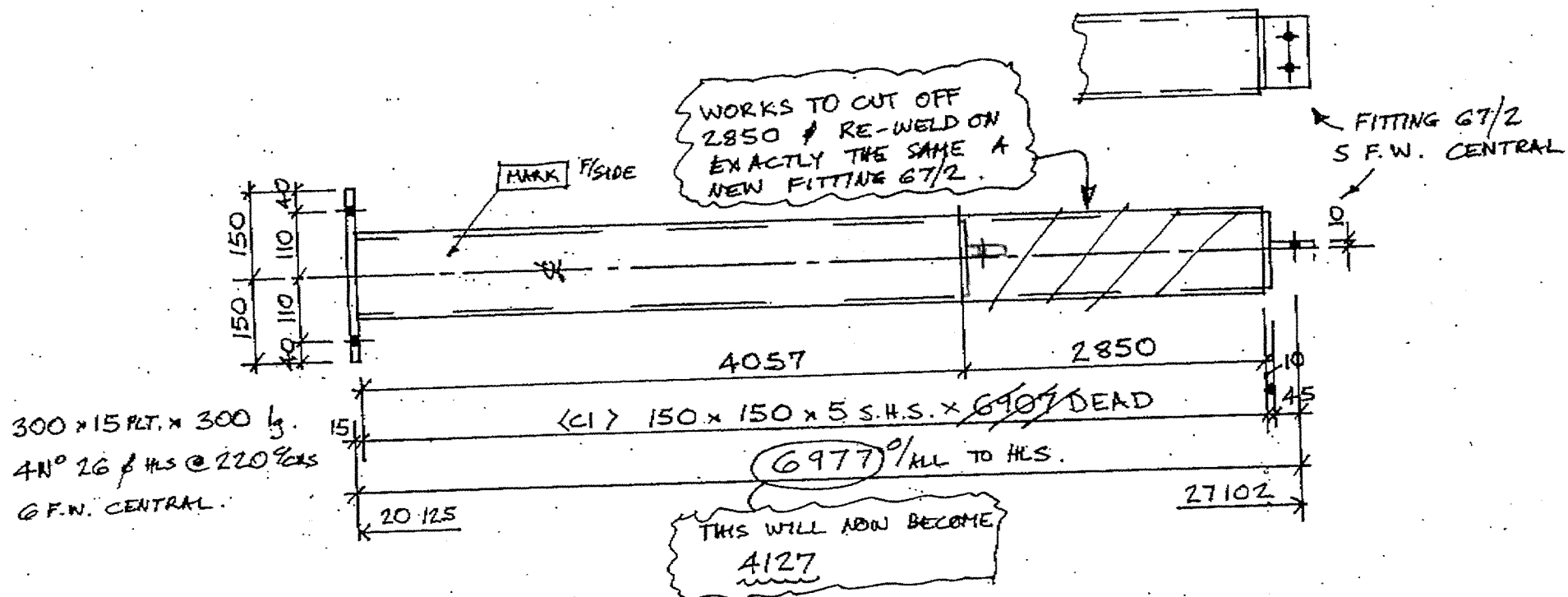


ALL SHS, RHS & CHS SECTIONS ARE GRADE S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE MUST BE DONE USING LOW HYDROGEN WELDING RODS (SUITABLY DRIED IN AN OVEN) OR SIMILAR



LEONARD COOPER LIMITED STRUCTURAL ENGINEERS



REGISTERED OFFICE
RAIM ROAD, HUNTSLEY
LEEDS LS10 2JR
TEL: 0113 2705441
FAX: 0113 2706559
REGISTERED No.
167872 LONDON
sales@leonardcooperltd.co.uk
www.leonardcooperltd.co.uk

REVISION A.
REVISION B.
REVISION C.
REVISION D.
REVISION E.

ZONE 7

NO	TYPE	DATE	BY	CHK
1	OFF			
2				
3				
4				
5				
6				
7				
8				
9				
10				

SHOP NOTES: U.N.O.1
ALL WELDS FOR CONT. VALLEY WELDS
ALL STEEL TO BEEN 100% GRADE S275JR
WELDS SHOT BLAST TO SALL. 100%
C400 VS TO 80 MIC DFT
IDENTIFICATION MARKS MUST BE PLACED ON
1) TOP RIGHT HAND END OF BEAMS/MISSON OR
2) COLUMN BEING INDICATED THERE MARK

CONTRACTOR: QUARMBY CONSTRUCTION
WAKEFIELD WATERFRONT, BUDG 20
TITLE: COLUMNS.
RELEASED FOR FABRICATION/ERECTION
SCALE: 1/10
DESIGN BY: JH
CHK'D BY: JH
DATE: 07/18/5W6
DRG No: 07/18/5W6